



**THE PERILS OF CROSS  
CONTAMINATION IN FLEXIBLE  
ENDOSCOPES: REUSABLE  
VERSUS SINGLE USE VALVES,  
PORTS AND TUBING**

Guest Presenter:  
V. Robin O. Novak, RN CIC



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**INFECTION PREVENTION  
CONFERENCE**

2½-days designed for ASCs and their  
infection prevention needs!

Wednesday, Thursday & Friday

October 5-7, 2016



**Red Rock Casino  
Resort & Spa  
Las Vegas**



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**DISCLOSURE:**

This program is a collaboration between  
Excellentia Advisory Group and the generosity of  
an EndoChoice sponsorship.



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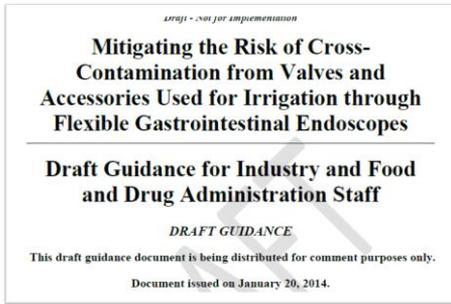
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ADDITIONAL HANDOUTS  
FDA DRAFT GUIDANCE




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OBJECTIVES:

The learner will be able to:

- Identify key changes to the AAMI ST-91 and the SGNA Standards for infection prevention in reprocessing of flexible gastrointestinal endoscopes and how it will impact GI endoscopy settings.
- Identify key criteria in decision making for 24-hour versus single-use devices.
- Apply key decision making matrices to assist in the implementation of disposable devices through the infection control risk assessment

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FLEXIBLE ENDOSCOPES PRESENT MANY  
REPROCESSING CHALLENGES




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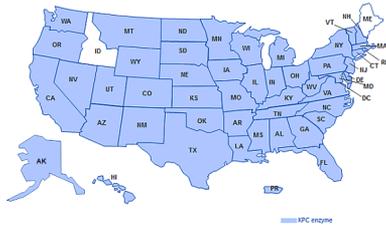
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STATES WITH KPC-PRODUCING CARBAPENEM-RESISTANT ENTEROBACTERIACEAE (CRE) REPORTED TO THE CENTERS FOR DISEASE CONTROL AND PREVENTION (CDC) AS OF FEBRUARY 2015



This map was last updated on February 2015

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SPAULDING CLASSIFICATION SYSTEM

Device Classification	Examples	Spaulding process classification	EPA product classification
Critical (Enters sterile tissue or vascular system)	Implants, scalpels, needles, other surg. Instruments	Sterilization: sporicidal chemical; prolonged contact	Sterilant/ disinfectant
Semi critical (Touches mucous membranes)	Flexible endoscopes, laryngoscopes, ET tubes, vaginal specula	High Level Disinfection: sporicidal chemical; short contact	Sterilant/ disinfectant
Non critical (touches intact skin)	Stethoscopes, tabletops, blood pressure cuffs	Low level disinfection	EPA reg. hospital disinfectant

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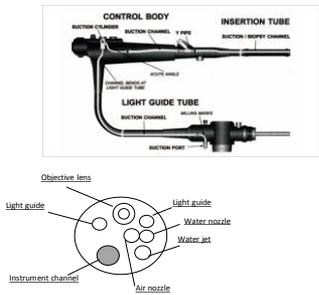
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### FLEXIBLE ENDOSCOPES PRESENT MANY REPROCESSING CHALLENGES



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### POLL QUESTION

- Are you aware that the updated SGNA reprocessing standard includes a “safety stop”?
  - Yes
  - No

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### REPROCESSING STEPS

- Pre-cleaning at point of use
- Transport
- Manual/ mechanical leak testing
- Manual cleaning
- Rinse

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### REPROCESSING STEPS

- Inspecting/ testing for cleanliness

A.K.A.

“Safety stop” or “Time Out”

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### REPROCESSING STEPS

- High level disinfection
- Rinse
- Alcohol flush
- Dry
- Storage

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### VALVES, PORTS, CONNECTION TUBING

- Remove all valves and biopsy port covers, keeping with the scope throughout the process
- Endoscope valves need to be manually actuated to ensure coverage of all internal parts
- Cleaning brushes should either be single use and disposed of or reusable and receive high-level disinfection or sterilization after each use
  - Correct size based on channel size and manufacturer written instructions for use
- Soak, scrub, brush and rinse all reusable and removable parts (valves, buttons, port covers, tubing)

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- ❖ Suction valve
  - ❖ Small opening on metal shaft only accessed when button is depressed/ actuated



- ❖ Air/ water valve
  - ❖ O-rings
  - ❖ Silicone skirt



- ❖ Biopsy port
  - ❖ Ridges and grooves

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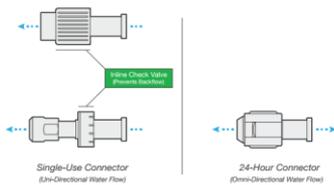
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### Auxiliary Water Jet Connectors



- ❖ Water bottle, irrigation and connecting tubing

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### WHAT YOU SHOULD KNOW ABOUT 24 HOUR CONNECTORS

- o A 24 hour connector doesn't have a check valve to prevent back flow.
- o It is 100% reliant on technique (i.e., priming the irrigation channel) to prevent backflow.
- o Ongoing studies are looking into concerns re: backflow - resulting in the connector and the irrigation tubing becoming contaminated.

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### HOW DOES THIS DIFFER FROM A SINGLE- USE CONNECTOR ?

- o A check valve is present which prevents back flow to the irrigation tubing.
- o Therefore, if back flow occurs up the irrigation channel of the endoscope, only the connector is contaminated.
- o The connector is removed at the end of the procedure, and the irrigation tubing is safe to reuse for the next procedure.

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### AUTOMATIC ENDOSCOPE REPROCESSOR (AER)

- o Verify compatibility of endoscope and components
- o Automated cleaning cycle is not intended to replace point of use pre-cleaning or thorough manual cleaning of the endoscope prior to placing it into the AER
- o Can the AER effectively process the endoscope and components (Valves, ports, elevator guide wire channel) or will this need to be performed manually?

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LOGISTICS OF KEEPING/ TRACKING VALVES WITH A SPECIFIC ENDOSCOPE

Remove all valves and biopsy port covers, keeping with the scope throughout the process

- o Time?
- o How? Special container? Mesh bag?
- o How will the container/ mesh bag be processed and identified?
- o Has the container/ mesh bag been validated for processing? Or will it need to be single use disposable?
- o Storage requirements? Adequacy? Temperature/ humidity
- o How will container/ bag be labeled for identification in event separated from endoscope?




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DOCUMENTATION

- o “Document the introduction and withdrawal from use of all endoscopes, endoscope accessories, AERs and AER accessories such as endoscope connection devices and sterilizers” (AAMI, pg 36)




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POLL QUESTION

- o What manufacturer brand of endoscopes does your facility utilize?

A Olympus

B Pentax

C Fujinon




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“Cost is important, but patient safety should be the overriding factor when choosing any type of medical device.”

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**DETERMINING IF DISPOSABLE DEVICES ARE A FIT FOR YOUR FACILITY**

Determine:

- number of “reusable” device on hand
- frequency “reusable” device replaced due to normal wear and tear
- price of replacement “reusable” device
- approximate average number of uses for “reusable” device
- approximate time required for reprocessing “reusable” device
- Are disposable devices available?
- Have disposable devices been
  - FDA approved
  - Compatible with endoscope and endoscope components
- Storage capacity for disposable device
- Availability of disposable device
- Alternatives (backup) in event disposable device on backorder

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**SAMPLE COST COMPARISON OF REUSABLE**

Device	Price reusable	# endoscope components on hand	Min # reusable on hand	# reusable ordered/ year (net time frame)	Total # reusable for 1 year	\$ amount on hand	\$ amount ordered/ year	Total \$ year	Ave # endo cases/ mo	Ave # endo cases/ year	Cost of reprocessing (time [30 min] + chemicals)/ case	Cost of reprocessing (time [30 min] + chemicals)/ year	approx. cost/ case
Biopsy port	\$2.00			22	40	\$36.00	\$44.00	\$80.00					
Suction Button	\$75.00			7	25	\$1,350.00	\$525.00	\$1,875.00					
Air-water Button	\$100.00	16	18	7	25	\$1,800.00	\$700.00	\$2,500.00	250	3000	\$10.00	\$30,000.00	\$11.69
Water Jet Tubing	\$24.00			7	25	\$432.00	\$168.00	\$600.00					
<b>TOTAL</b>	<b>\$201.00</b>					<b>\$5,618.00</b>	<b>\$1,437.00</b>	<b>\$5,055.00</b>					

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All data is for illustration purposes only. Performance of individual cost comparison is required







### POLL QUESTION

○ Have you performed a cost comparison of reusable versus disposable valves, ports and tubing?

- Yes
- No
- Don't Know

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### INFECTION CONTROL RISK ASSESSMENT

- Endoscope compatibility
- Instructions for use
- Increased BBP/ OPIM exposure risk?
- Storage conditions
- Training and competency
- Disposable device performance

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### PRODUCT TRIAL EVALUATION

Determining priority evaluation criteria:

- Poll end users for criteria
- Pare criteria to manageable, fundamental list
- Develop a simple rating scale 1-5
- Distribute formal evaluation form to end user to evaluate the device
- Calculate results
- Disseminate results to stakeholders

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# QUESTIONS?

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Customer Care Department  
[customercare@endochoice.com](mailto:customercare@endochoice.com)



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